



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6305G26631-3G-1
Job Sheet 179801



Part No: RBW6305G26631-3G-1

Job Qty: 8 ea

Part Name: Pin



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/21/18

Job Tracking No:

Due Date: 6/26/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW6305G26631-3G Rev. 2 IPP Rev. A 18.05.18 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	6/26/18	6/26/18	0.00	0.00	Start Up Machining-3		JK 18-6-27
110	CNC Lathe	8 pcs	6/26/18	6/26/18	0.00	4.00	MORI SL-154		JK
120	QC	8 pcs	6/26/18	6/26/18	0.00	0.00	QC2 Machining-4		JK
130	QC	8 pcs	6/26/18	6/26/18	0.00	0.00	QC8 Machining-4		JK 18-6-27
140	Packaging	8 pcs	6/26/18	6/26/18	0.00	0.00	Packaging3-1		JK 18-6-27
150	QC21-SA	8 Ea	6/26/18	6/26/18	0.00	0.00	QC21		JK 18-6-27

Part Op 110 - 1-Machine as per DWG. FC 172 FOLIO REV: AA DWG REV: 2 3-20 2-Debur JUL 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-BRASS-C360-R1.500	Brass C360 Round Bar 1.500"	2.7600 ft (.345 ea)	90-Start up Operation	5076584-2.92

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-BRASS-C360-R1.500	3	12	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S084827



Part: RBW6305G26631-3G-1

Job No: 179801

Serial No/Batch: S084827

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 06/27/18

Plex 6/21/18 3:27 PM dart.logan.david

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

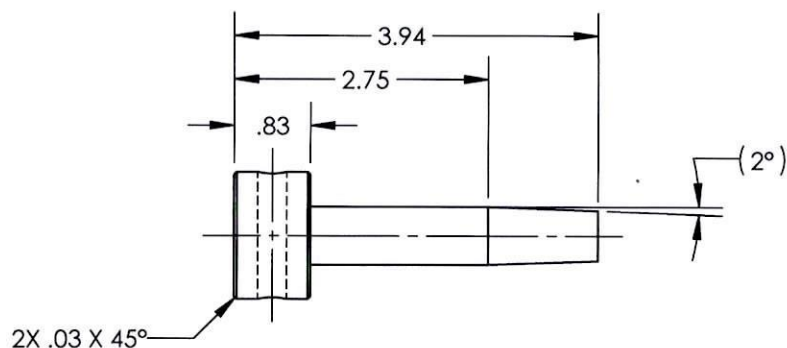
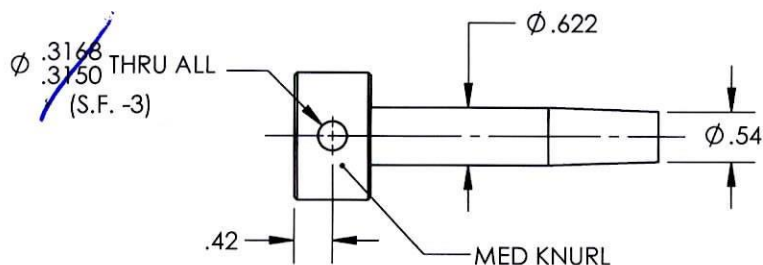
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																											
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval																																																							
Description Work Order Deviation				Disposition				Completed By																																																							
								Lead hand / Supervisor Approval Verification																																																							
								QC / QA Coordinator Approval																																																							
Root Cause		FAULT CATEGORY																																																													
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____	
Misidentified ☐	Past Due ☐																																																														

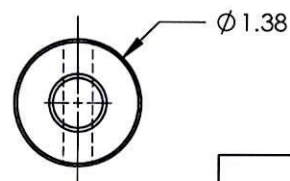
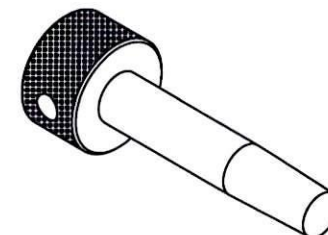
This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2	16-0132	-1 CH'D DIM WAS (Ø1.375) IS Ø1.38, WAS 3.935 IS 3.94, WAS (.83) IS .83, WAS Ø.313 S.F. -3 THRU ALL IS Ø.3168/.3150 THRU ALL (S.F. -3), ADDED DIM 2X .03 X 45°.	11/10/2016	RJC
				JAG

$\phi 0.313^{+/-0.001}$ MZL JUN 10/18 27/18



5-2 COPY
ISSUED TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO COMMENT
WITHOUT
179801
120180621
n



(-1)
PIN

DART AEROSPACE	
TITLE MGB ALIGNMENT PINS	
DWG NO. RBW6305G26631-3G-1	REV 2
MAT'L BRASS	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/✓
DRAWN BY: MARPET	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AW139
SCALE 1:2	DATE 1/23/2013
SHEET 2 OF 6	